



Test Certificate

Office: **Lloyd's Register EMEA - Energy, Birmingham**

Date: **05 May 2017**

This Certificate is issued to **Gantry Railing Limited** to certify that the undersigned Surveyor to Lloyd's Register EMEA did, at their request, attend their **Sudmeadow Works, Gloucester** on **25 April 2017** for the purpose of witnessing the testing of the undernoted **Gantry Railing Limited Clip** in accordance with the requirements of **Gantry Railing Limited Order No. 15870**.

Gantry Railing Limited Type 6124 Clip.
M24 Bolt Material BS EN ISO 898-1 Grade 8.8
M24 Nut Material BS EN ISO 898-2 Grade 8
Design Load 125kN

Test Procedure

The above Clip was subjected to lateral testing in accordance with Gantry Railing Limited Test Procedure No. Cliptst Issue 4 & recorded as GTR-0123. The procedure is based on BS 5950 Part 1: 2000 – Section 2.1.2.5 and Section 7.

The Clip was bolted down with the cap at the centre position onto a test rig simulating normal fixing conditions with a measured torque of 600Nm.

Pre Load Test (Design Load)

The Clip was subjected to a pre-load of 125kN for one minute duration as a preliminary bedding down load.

Acceptance Test Load (1.3 x Design Load)

A test load of 165kN was applied in gradual stages.

Strength Test Load (1.6 x Design Load)

The proof load was increased in gradual stages to 195kN. The test was stopped as the assembly was unable to sustain pressure. The desired 1.6 x Design 200kN Load was not achieved.

Proof / Strength Test Result

The pre-load test & proof load test were acceptable. The strength test was considered unacceptable.

Failure Load

At 195kN the bolt failed. Upon disassembly of the components, the clip body & special washer showed no signs of damage or deformation.

Gantry Railing Ltd Equipment Record Card Item No. 150
Pressure gauge serial No. S8814 (HFGP274 Hydraulic) 0-10000 psi,
calibrated 16/01/2017, Certificate No. PG274.
Certificate issued by Hi-Force Hydraulic Tools (UKAS 0822)
Gantry Railing Ltd Equipment Record Card Item No. 138
Torque Wrench Serial No. 2007/223056-1000 Nm, calibrated
08/07/2016, due 08/07/2017. Certificate No. U164505,
Certificate Issued by Quasartronics Ltd (UKAS 0511)



David Hodges BHM001.2015.05 CERT
Surveyor to Lloyd's Register EMEA

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